



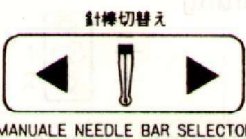




Keys and display	Functions
<p>TRIMMING key (one key)</p> 	<ul style="list-style-type: none"> This key is used to trim thread at any time the machine is not embroidering. <p>WARNING: As the needle moves one stroke to cut the thread, be sure to keep your fingers clear of it when pressing the key.</p>
<p>BOBBIN WINDING key (one key)</p> 	<ul style="list-style-type: none"> This key is used to wind the thread when the empty bobbin is set on the bobbin thread winder. Upon completion of winding, the thread winder stops automatically. If the winder needs to be stopped halfway, press the key a second time. (It automatically stops in 45 seconds.)
<p>THREAD BREAK key (one key)</p> 	<ul style="list-style-type: none"> This key is used to turn the needle thread breakage sensor on or off. <p>NOTE: The sensor ON/OFF state appears in the THREAD BREAK display column.</p>
<p>RESUME key (one key)</p> 	<ul style="list-style-type: none"> This key is used to clear the alarm mode (in which the POWER LED flashes and the buzzer sounds) caused by an error.
<p>MANUAL NEEDLE BAR SELECTOR key (two keys)</p> 	<ul style="list-style-type: none"> This key is used to switch the needle bars in the direction of the arrow while the manual color change mode is selected. Holding the key down switches the needle bars continuously. <p>This key is also used to shift the cursor on the LCD screen when in automatic needle selection. The setting specified by the cursor can be changed.</p> <p>NOTE: The needle bar No. selected appears in the LCD needle bar No. column.</p>
<p>START key (one key)</p> 	<ul style="list-style-type: none"> This key can be used when the DATA SET LED flashes or remains lit. The key is used to start embroidering.
<p>STOP key (one key)</p> 	<ul style="list-style-type: none"> This key is used to stop embroidering.