

## SCREENS

The LCD screen displays variety of information to navigate the operation.  
The information displayed on the LCD screen is briefly explained below.

### ● Basic Menu

OPERATION PROCEDURE	Power ON	<p><b>1</b> Hoop mode (FLAT / CAP / SLEEVE)</p> <p>Change the selection with the hoop travel keys ◀ and ▶.</p> <p><b>2</b> Start point return motion and initializing at the power switch "ON" (ON: Operated / OFF: Not)</p> <p>Change the selection with the hoop travel keys ◀ and ▶.</p>
	At the Start of Embroidery	<p>* In automatic color change mode:</p> <p>Use <b>AUTO</b> <b>MANUAL</b> to change the color change mode between automatic and manual.</p> <p><b>1</b> File name</p> <p><b>2</b> Forward/Back travel unit (1/10/100/C/n-ST)</p> <p><b>3</b> Present number of stitches / Total number of stitches</p> <p><b>4</b> Present step / Total number of steps: Needle bar numbers in the order of color change</p> <p>* In manual color change mode:</p> <p>Use <b>AUTO</b> <b>MANUAL</b> to change the color change mode between automatic and manual.</p> <p><b>1</b> Needle bar No.</p> <p>Change the selection with the hoop travel keys ◀ and ▶.</p>
	During Embroidering	<p><b>1</b> Present number of stitches / Total number of stitches (ST) ↔ Present number of stitches / Maximum speed (RPM)</p> <p>📖 Set for "1. DISPLAY" of FUNCTION MENU (Machine Setting).</p>
	During Machine Stop	<p><b>1</b> Stop due to pause code</p> <p>📖 Insert "-" : Pause in the needle bar setting.</p> <p><b>1</b> Needle bar No.</p> <p>📖 If "MANUAL" is selected for color change, the machine stops at each color change operation.</p>

