

## 2. CONTENTS

1. SAFETY PRECAUTIONS .....	P. 0
2. CONTENTS .....	P. 4
3. INTRODUCTION .....	P. 5
4. MAIN SPECIFICATIONS .....	P. 6
5. COMPONENT NAMES AND FUNCTIONS .....	P. 7
5-1. Embroidery machine .....	P. 7
5-2. Power supply box .....	P. 8
5-3. Other components .....	P. 8
5-4. Operation panel display and key function .....	P. 9
6. INSTALLATION .....	P. 14
6-1. Handling .....	P. 14
6-2. Installation .....	P. 15
6-3. Wiring .....	P. 16
7. OPERATION PROCEDURE .....	P. 17
7-1. Preparation .....	P. 17
1) Setting the upper thread .....	P. 19
2) Winding the bobbin thread .....	P. 20
3) Setting the fabric on the hoop .....	P. 21
4) Setting the hoop to embroidery machine .....	P. 22
5) Installation of needle socket and needle .....	P. 24
6) How to remove the bobbin case .....	P. 25
7) How to re-set bobbin case .....	P. 25
8) Installing the threading tube .....	P. 26
9) Choosing the thread and needle for various fabrics .....	P. 27
10) Adjusting the needle thread tension .....	P. 28
11) Adjusting the margin needle thread length .....	P. 28
7-2. Embroidering Operation .....	P. 29
7-3. Operation of Control Panel .....	P. 31
1) Contents for the Operation of Control Panel .....	P. 34
8. MAINTENANCE .....	P. 89
8-1. Cleaning .....	P. 89
8-2. Lubrication .....	P. 90
9. TROUBLESHOOTING .....	P. 93
9-1. Error Messages and Action .....	P. 93
9-2. Troubleshooting .....	P. 100
10. ACCESSORIES AND OPTIONS .....	P. 103
11. GLOSSARY .....	P. 105
12. CONNECTION OF RS-232C SIGNAL CABLE .....	P. 107