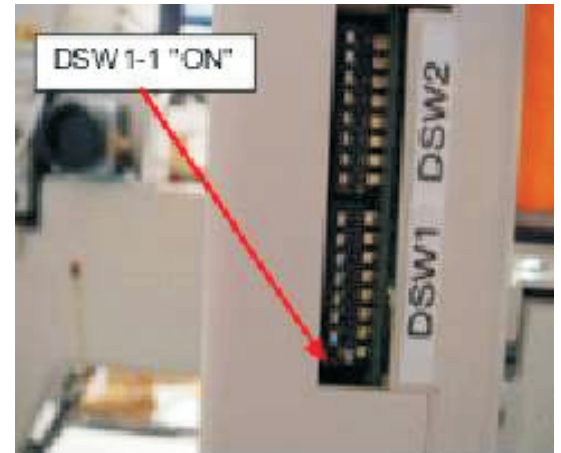


Test Mode for ESP 9000 & 9100 Timing

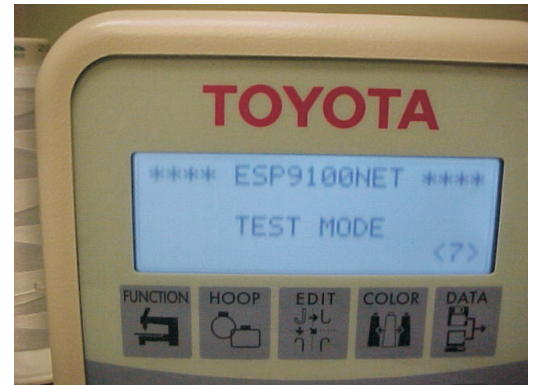
IMPORTANT: Always rotate the hand wheel at the direction the arrow and Never never rotates to the opposite direction that may change the degrees reading and never will get the timing correct.

Steps

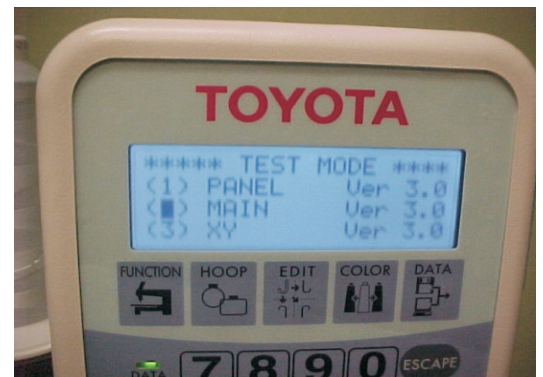
1. Turn machine power OFF
2. Flip Dip Switch DSW1-1 to ON
3. Turn Power ON
4. TEST MODE will appear on screen.
5. Press SET key.



6. The following menu will appear:
(1) PANEL Ver-----
(2) MAIN Ver-----
(3) XY Ver-----



7. Select (2) MAIN and press SET



8. The following menu will appear:

SHAFT	201.0
TRIM	0
NEEDLE	No.

Note: By turning the needle bar knob the degrees on the **SHAFT** will start changing. Check for **TOYOTA ESP 9000/9100 Hook Timing** PDF file for timing procedure.

