

## **REFERENCE GUIDE**



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## **Control Panel Operation**



7.Repeat the process if in doubt !



## Load design Into Machine Memory

1- Press the Embroidery Set/Relieve button, then press for next page press
6- Machine will display a memory # at this point. Press ENTER again.
7- Press ESC to get back to the Machine Memory menu.

#### **Select Design From Memory**

Press (Machine Memory)
 Press #1 (Select Design For Embroidery) then press ENTER to select.
 Search for design by pressing the UP or DOWN arow then press ENTER
 At this point a screen with design information will appear. Press ENTER again.



#### **Enter Color Changes**

- 1- Press (Set Color Sequence)
- 2- Press #1 (Set Color Order) and then press
- 3- Move the Cursor to the Color 1 position and start entering the color(s).

**Note**: For 2-digit numbers 10 to 15, press 10+ followed by the number. **Example** enter number 12 needle color you will have to press 10+ then 2

4- After all colors are entered press

#### **Center The Design**

- 1- Press #1 on the key pad to move the machine head to needle 1 position
- 2- By pressing the position arrows,
  3- After centering the hoop, press the
  4- Scroll to or press #3 (Set Start) and press
  a Box will appear SET START POSITION? Press
  ENTER again
- 5- To reposition the center ,follow the step 3



**ENTER** 

## **Trace Design**

- 1- Make sure to move the machine to needle #1 before tracing
- 2- Press (Return to origin)
- 3- Scroll down or Press #5 (Design Range Check) and press
- 4- Repeat the process if in doubt



## **Trace Design Before You Press Start !**

Watch the needle #1 to insure it will sew inside of the hoop Repeat the process if in doubt !

## **Replace or Modify a Color**

1- Press **Set** Color sequence

2- Scroll down to or Press #2 then

ENTER

3- A box will appear to enter the color number to be replaced



- B: is the current color number or needle
- A: is the new color or needle to be change to
- 4- After change color press





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## To Start the Embroidery Machine

1- Make sure that the machine is set by pressing the set or release button Before star working (PIC #1)



Embroidery set when the icon on screen is Yellow (PIC #1)



Embroidery not set when the icon on screen is Red and is blinking (PIC #2)



## **Manual or Automatic Color Change**

- 1- Press (Manual/Automatic Color Change) The machine will change on 3 stages
  - a)- Press **III** First time will change to blue.

That means the machine will sew the same color again. (pic #1)

b)- Press Second time will change to red.

That means the machine will sew one color and stop after each color change. (pic #2)











## Moving forward / backward

While the machine is embroidering it can move as many stitches you need backward just by pressing **STOP.** The machine will back up.

Moving Forward Press (Manual Automatic Color Change)

Until color change Icon changes to red then press START

#### Cap or flat embroidery Mode

1- Before install and run caps, make sure the machine is set on Cap mode

by pressing (Cap / Flat Mode)

- 2- The lower corner will show a cap (pic #1)
- 3- Also make sure to flip the design over by pressing (Rotate Design)



Make sure that the F is on the right position (Pic #1) to avoid unwanted embroidery direction.

4- To center the cap, follow the steps describe on Trace Design